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Fig 1

Use the new bearing retaining plate to locate on the setup shim(s) where material must be removed. Mark the area remove the shim material that interferes with oil passageway. A hole punch and a pair of scissors works nicely for this.



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Fig 2



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Fig 3



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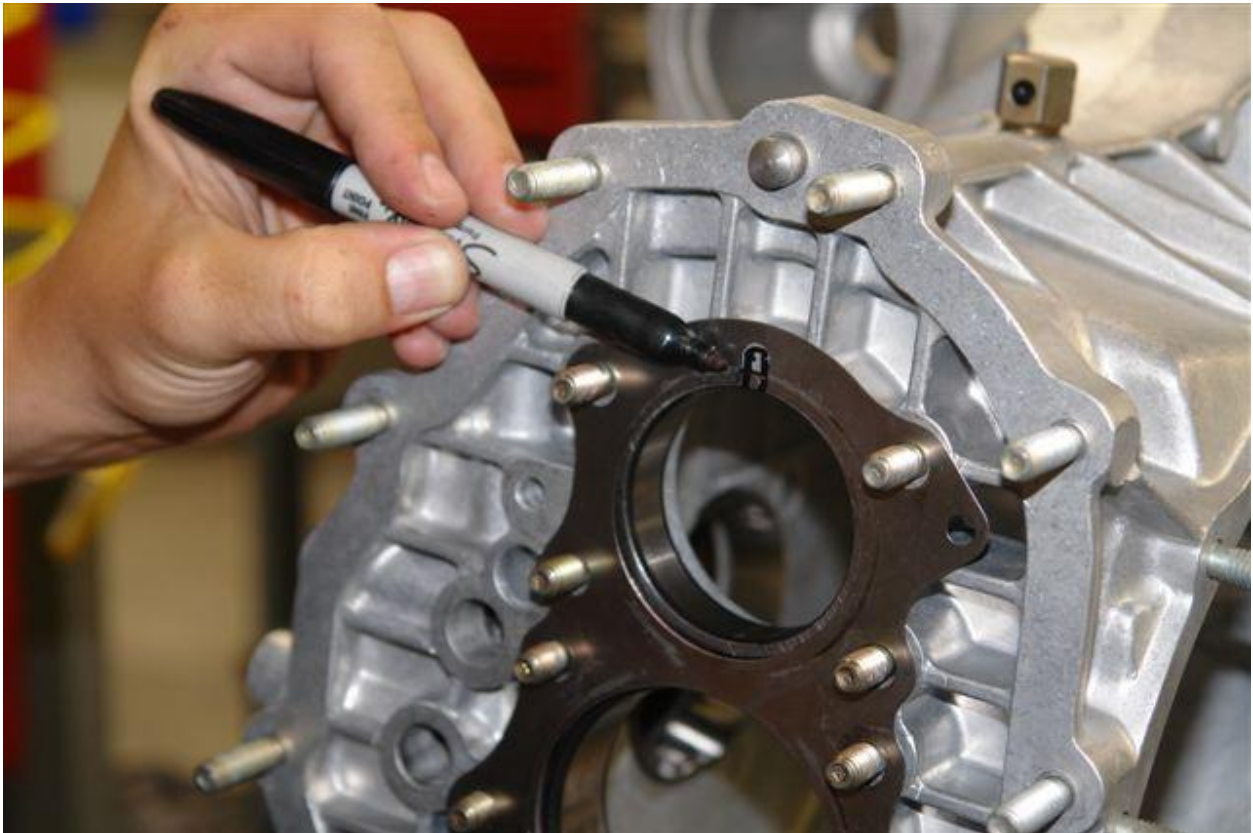


Fig 4

Next mark the area on both the case and input shaft cylindrical bearing race where more material needs to be removed. This will allow gear lube to get to that area. You don't have to go very deep at all. It is important however not to damage the inside of the race. If any burrs are created they removed.



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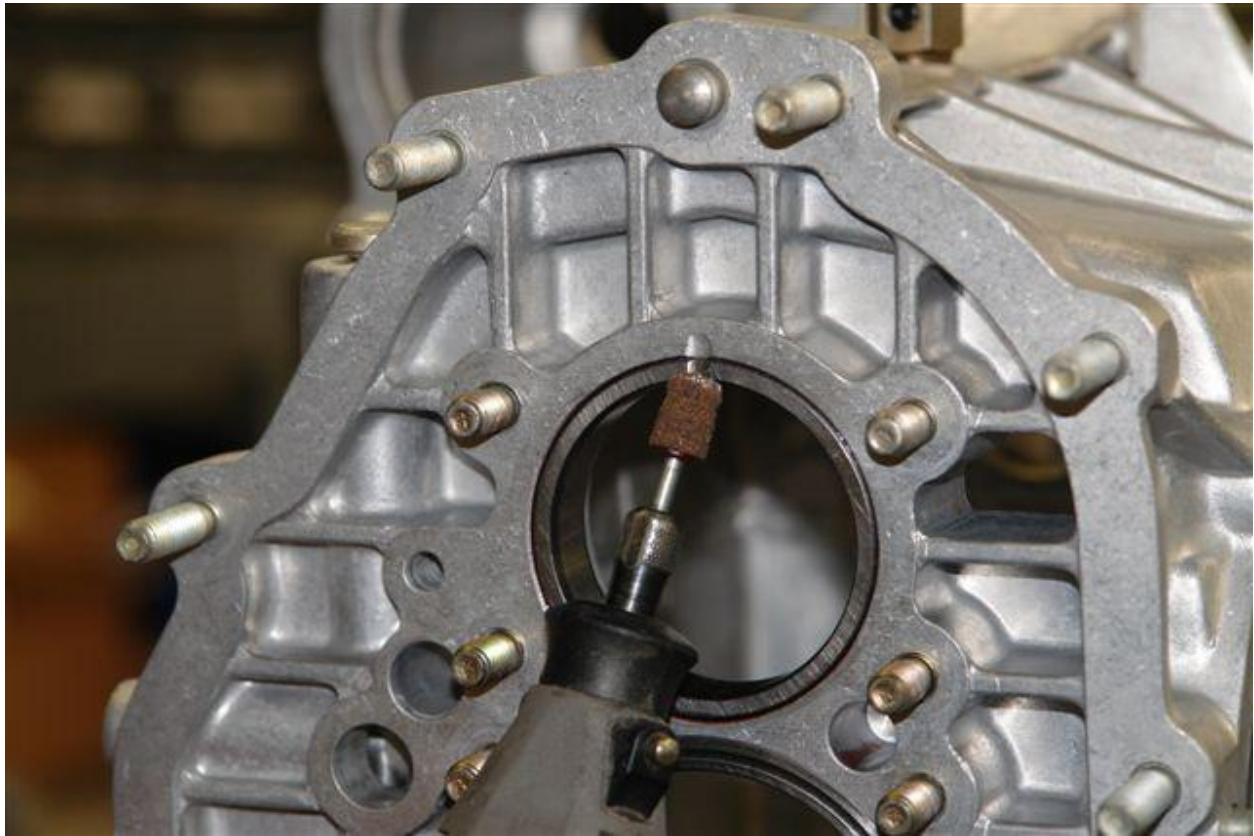


Fig 5



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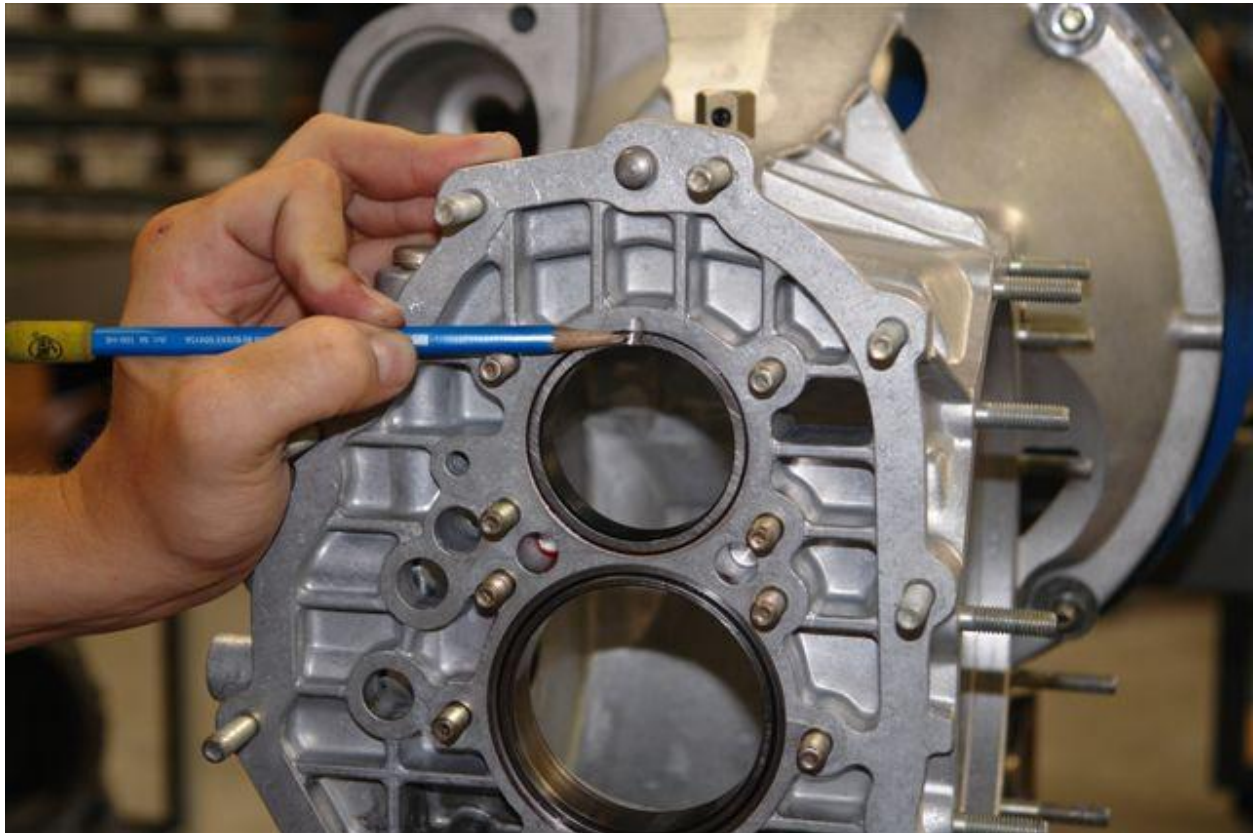


Fig 6



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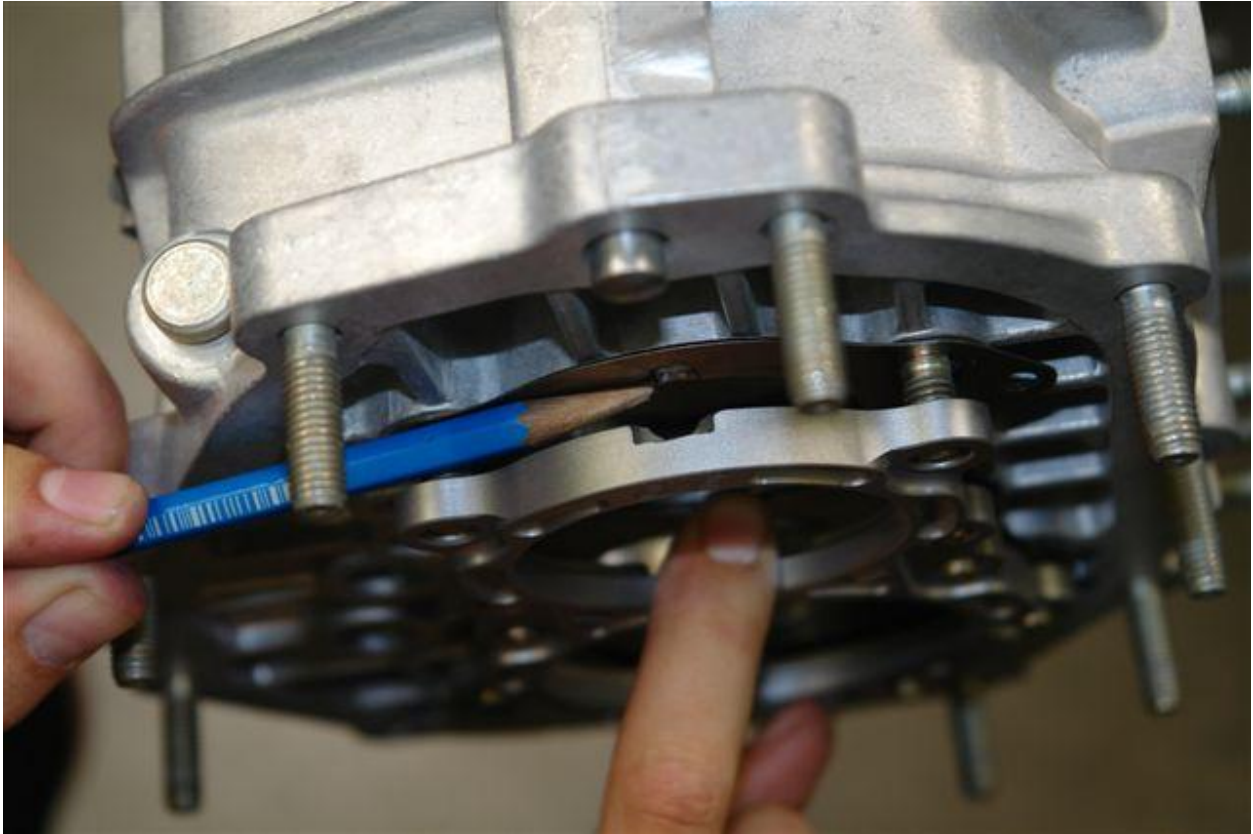


Fig 7



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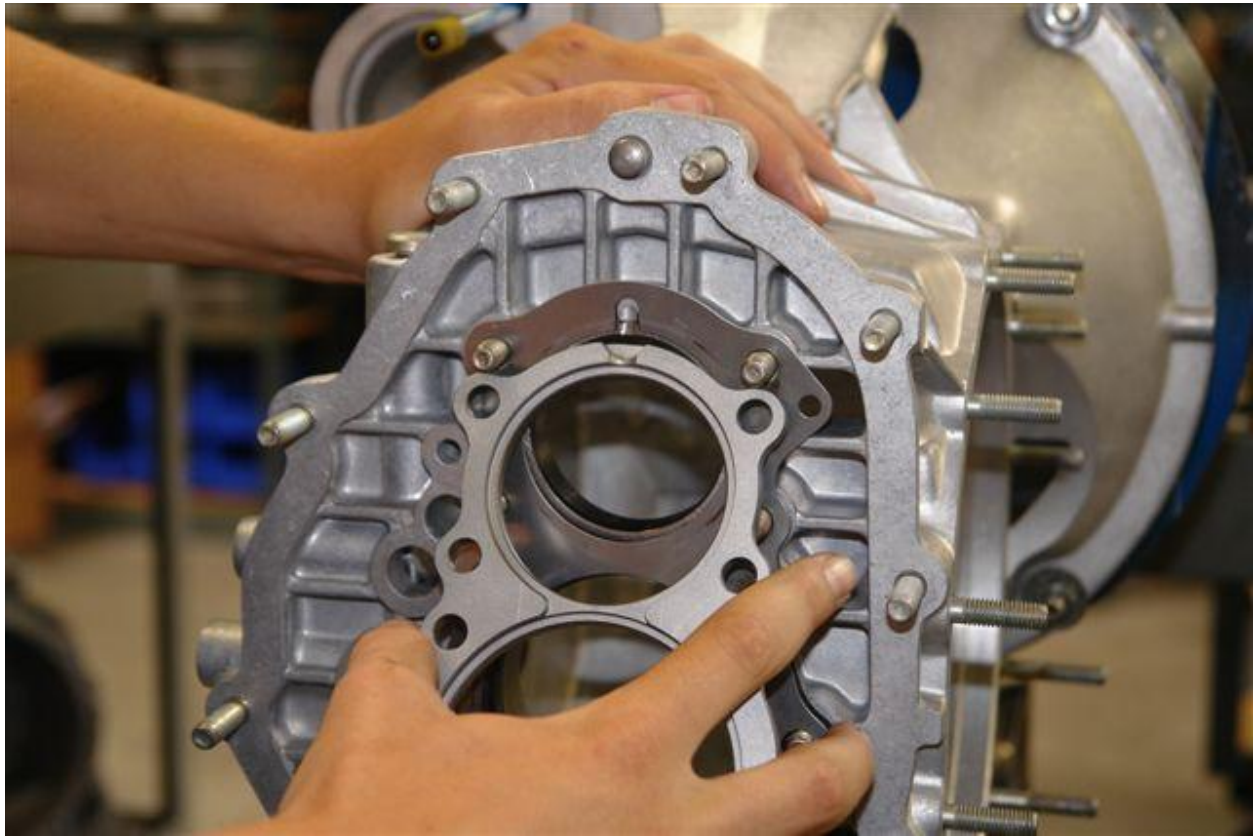


Fig 8